GROUP 1

PRE-DELIVERY INSPECTION

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NOTES CONCERNING ENTRIES

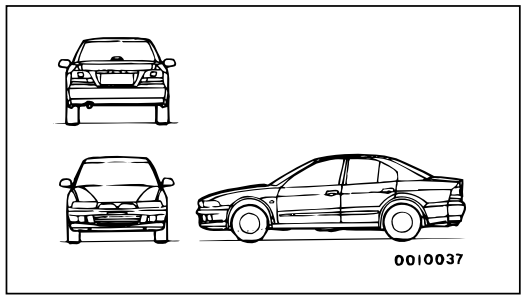
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This section describes the details and the inspection methods employed for the pre-delivery inspection of vehicles.
The inspection should be conducted according to the sequence described in the TABLE OF PRE-DELIVERY INSPECTION.
Inspection methods are described following the TABLE OF PRE-DELIVERY INSPECTION.

NOTE:

1. *The spaces for model, C/# (Chassis number), E/# (engine number), aggregate distance travelled in kilometres (miles), date of inspection, name of person conducting the inspection, and body colour must be completed without fail.*
2. *The spaces for place of inspection, and name of owner should be completed as required.*

TABLE OF PRE-DELIVERY INSPECTION



Model	
Chassis number	
Engine number	
Distance Travelled	km
Owner	
Date of inspection	
Place of inspection	
Inspector	
Body colour	

Symbols to be used					
√	Good	A	Needs adjustment	T	Needs retightening
C	Needs cleaning	L	Needs replenishment of lubricant, water, etc.	X	Needs replenishment of repair

INSPECTION PROCEDURE

First Step

1. ☐ Connection of the dark current connector

Body

2. ☐ Wrap film
3. ☐ Exterior
4. ☐ Operation of door locking systems and door hinges
5. ☐ Operation of door mirrors, windows and sunroof

Under Hood

6. ☐ Engine oil level
7. ☐ Brake master cylinder fluid level
8. ☐ Clutch master cylinder fluid level
9. ☐ Washer fluid level
10. ☐ Battery condition and connections
11. ☐ Power steering fluid level
12. ☐ Electrical wiring

Under Vehicle

13. ☐ Tyre and spare tyre pressures
14. ☐ Suspension system
15. ☐ Steering linkage and split pins
16. ☐ Under body

Before Road Test

17. ☐ Seat adjusters and seat back latches
18. ☐ Choke system and inhibitor switch
19. ☐ Idle control knob
20. ☐ Instrument panel controls
21. ☐ Meters, gauges, warning lamps and indication lamps
22. ☐ Air conditioning, heater and defroster systems
23. ☐ Wipers and washers
24. ☐ Operation of service brakes and parking brakes
25. ☐ Clutch operation
26. ☐ Operation of seat belts, shoulder belts and retractors

Road Test

27. ☐ Engine performance and exhaust gas
28. ☐ Transmission in all ranges
29. ☐ Brakes
30. ☐ Steering control
31. ☐ Vibration and rattles
32. ☐ Electrical equipment
33. ☐ Free wheeling hub

After Road Test

34. ☐ Idle speed
35. ☐ Ignition timing
36. ☐ Radiator coolant level
37. ☐ Hoses, fluid lines and connections located under hood
38. ☐ Manual transmission and transfer (4WD) oil level
39. ☐ Automatic transmission fluid level
40. ☐ Engine, transmission, steering gear box and differential for leaks
41. ☐ Front and rear differential oil levels
42. ☐ Hoses, fluid lines and connections located under vehicle

Final Steps

43. ☐ Headlamp aiming
44. ☐ Equipment
45. ☐ Exterior and interior
46. ☐ Owner instructions

PAINTWORK TERMS

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Term	Definition	Remarks
Blister	A raised bubble in the paint (from the base or the undercoat) caused by abnormal moisture. The bubble may contain either water or air.	
Change in tone	The colour tone of the painted surface is not uniform.	Including wrong colour, discoloration and decoloration.
Contact mark	A mark on the painted surface as a result of contact by hands or clothing at the time of paint application.	
Crack	A crack in the painted surface.	Cracks may be either shallow or deep.
Dirt in paintwork	Rough surface resulting from foreign material in the paint or from dust deposited on wet paint during painting or storage.	
Filed or ground traces	Deep scratches in sheet metal surface, resulting from improper use of buffer or sander, are not completely covered, and are visible through paint coating.	
Orange peel	The painted surface has the appearance of an orange peel.	
Peeling	The paint flakes off (partly or over a wide area).	The peeling may be minor, medium, or major.
Pin holes	Tiny holes in the painted surface.	
Runs	A visible trickle of dried paint on the surface.	Either undercoat or top-coat.
Scratches	Scratches on the painted surface.	
Shrink	The painted surface "shrinks", causing wrinkles.	
Smears	Spots of soot or other material deposited on the painted surface.	Including stains and water spots.
Spray mist	The painted surface includes fine particles of other paint.	
Uneven lustre	The lustre of the painted surface is not uniform.	
Uneven metallic dispersion	The metallic dispersion of the painted surface is not uniform.	
Visibly incomplete topcoating	A part of the undercoating visible.	

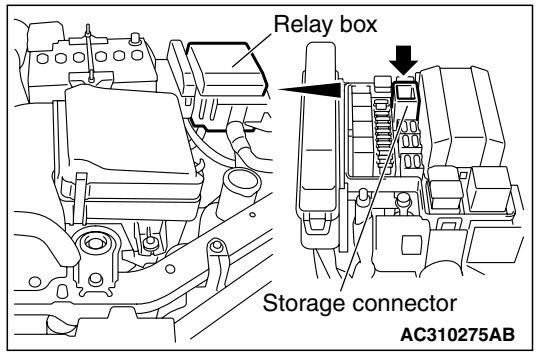
FIRST STEP

1. CONNECTION OF DARK CURRENT CONNECTOR

Press down the storage connector.

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Connecting Procedure

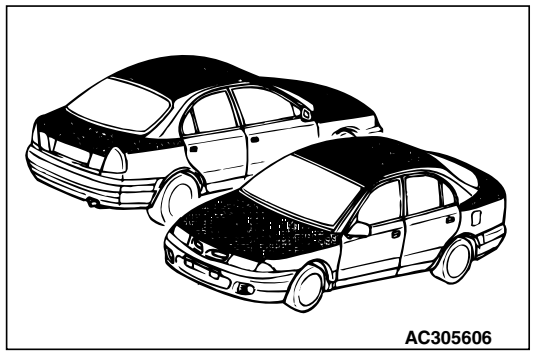


BODY

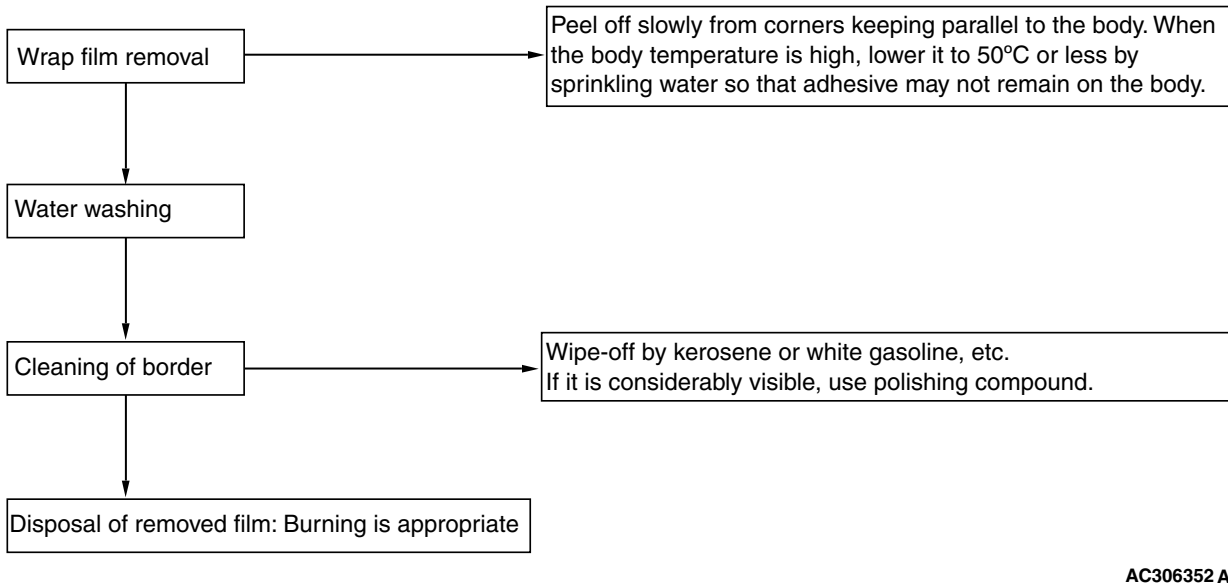
2. WRAP FILM

To protect the exterior finish of vehicles prior to dealer delivery, a protective coating is used. The coating is a thin white resin film. It is applied to all painted exterior horizontal surfaces of the vehicle and is held in place with a tacky adhesive backing.

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Removal procedure



Wrapping work

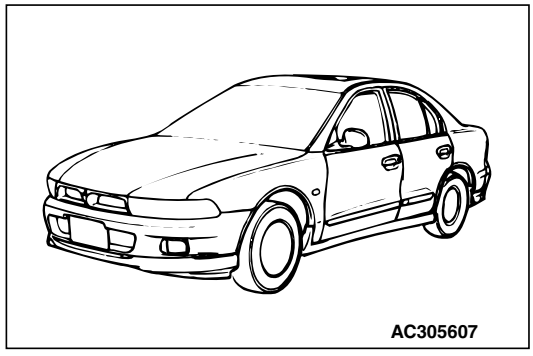
No.	Process	Operation Content
1	Continuous peeling of film	The film is peeled off.
2	Water rinse	Sand and dust are removed from the vehicle body and it is dried thoroughly.
3	Parts where the film is to be reapplied are checked.	There should be no leftover adhesive, swelling or discoloration of the paint film, or other defects.
4	Treatment of parts where film is to be reapplied.	Treat the defects on the parts where film is to be reapplied. If a solvent is used to remove leftover adhesive, wipe off the solvent thoroughly.
5	Reapplication	1. Basically, the parts where the film is to be applied should be the same as the film that is to be applied. 2. Apply the film from the lower portion of the body, working upward progressively. Apply pressure using a plastic squeegee or similar tool. 3. As necessary, cut the film at the various parts such as windshield washer nozzles, hood and trunk lid.

⚠ CAUTION

1. **Apply the film with the body at a temperature of 10 – 40°C. (Workability is good in this temperature range.)**
2. **If the outside surface of the film (the side with no adhesive) is brought into direct contact with the paint film and left in that state, it may result in loss of paint gloss, so make sure the film does not get folded under or otherwise make contact with the paint film.**
3. **Air bubbles and wrinkles do not have a particularly bad influence on the pain film, but every effort should be made to prevent air bubbles from being trapped under the film by applying pressure from the center of the film outward toward the edges during application.**
4. **To prevent intrusion of rainwater, be sure to press down the overlapping portions and cut ends of the film securely.**

3. EXTERIOR

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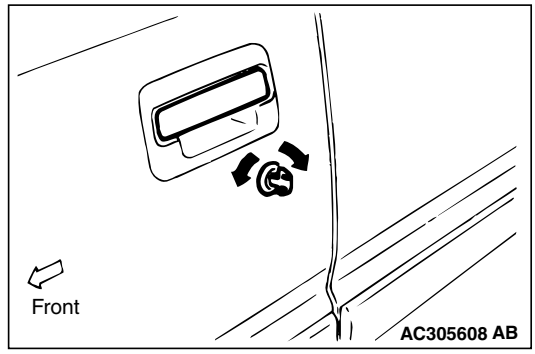


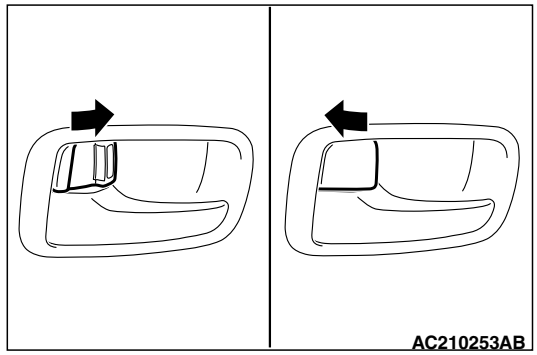
1. Visually inspect the entire exterior.
   (1) Paint condition
   (2) Corrosion, scratches
   (3) Bent edges, dented panels
2. Coated surfaces maintenance
   Touch up minor paint chips and flaws.

NOTE:
For terms of paintwork, refer to P.1-5.

4. OPERATION OF DOOR LOCKING SYSTEMS AND DOOR HINGES

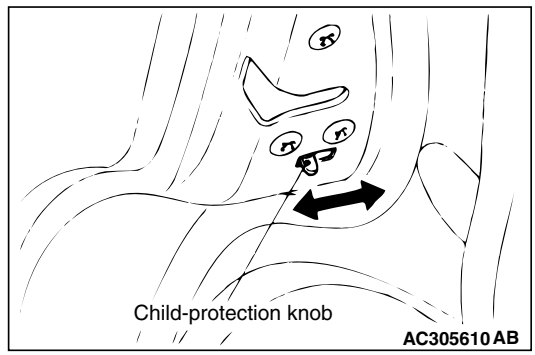
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1. Open each door to check the release mechanism and ease of operation.
2. Close the door to check the latch and striker.
3. Open the door, operate the lock lever and close the door to check the lock.
4. Partially close the door to check the open-door detent.
5. Unlock each door with the key to check lock operation.
6. Verify that all doors can be locked by the lock buttons.

NOTE:
Adjust and lubricate the door latches, strikers and locks as required.

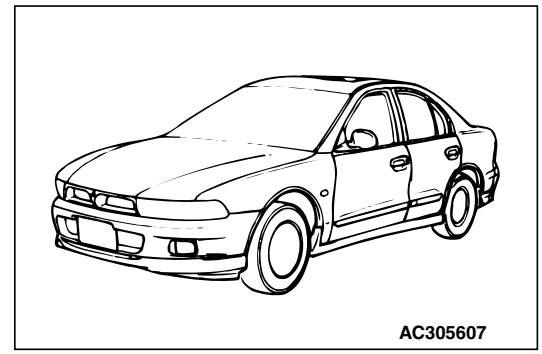


7. Verify that the rear doors can't be opened by the inner door handle when the child protection knob at the end of the door is shifted to the "LOCK" position with the inside lock plunger raised.

⚠ CAUTION
Set the lock to the "FREE" position on child protection of both rear doors. (For four door models)

5. OPERATION OF DOOR MIRRORS, WINDOWS AND SUNROOF

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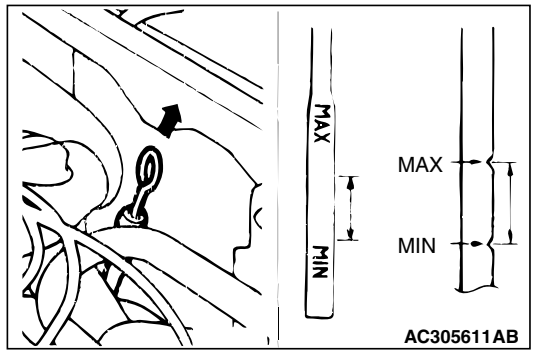


1. Door mirrors
   Check that the mirror operate properly.
2. Door windows
   Close all door windows to the fully closed position to check ease of operation.
3. Power windows
   Check that the door windows operate when the respective switches are operated. Check that when the lock switches are depressed, the respective door windows can no more be opened or closed.
4. Slide window
   Close the slide window to the fully closed position to check operation.
5. Sunroof
   Close the sunroof to the fully closed position to check operation.

UNDER HOOD

6. ENGINE OIL LEVEL

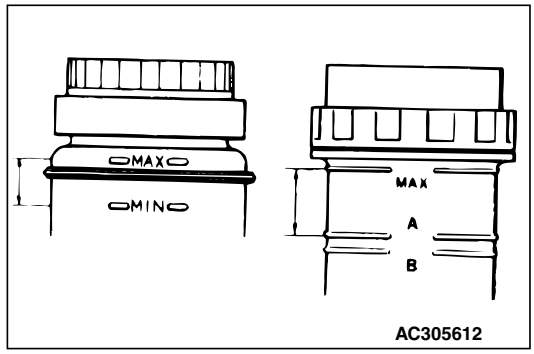
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Check that the oil level is between "MAX" and "MIN".
If it is at or below MIN, add the necessary amount of the specified engine oil referring to GROUP 2, Periodic Inspection and Maintenance P.2-3.

7. BRAKE MASTER CYLINDER FLUID LEVEL

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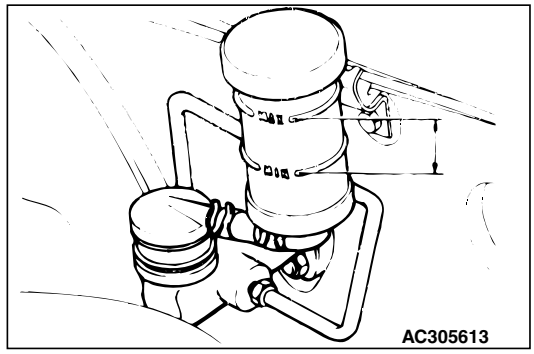


Check the fluid level.
If it is below the "MIN" mark, replenish fresh brake fluid up to the "MAX" mark.

Specified Brake Fluid: DOT3 or DOT4

8. CLUTCH MASTER CYLINDER FLUID LEVEL

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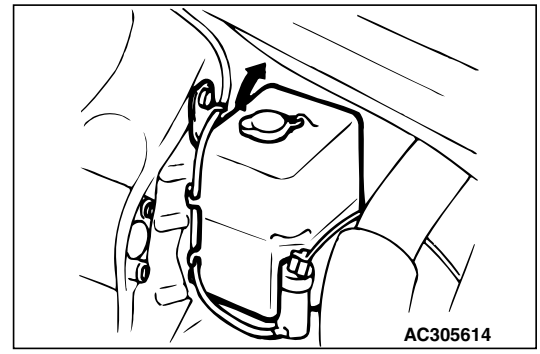


Check the fluid level.
If it is below the "MIN" mark, replenish fresh brake fluid up to the "MAX" mark.

Specified Brake Fluid: DOT3 or DOT4

9. WASHER FLUID LEVEL

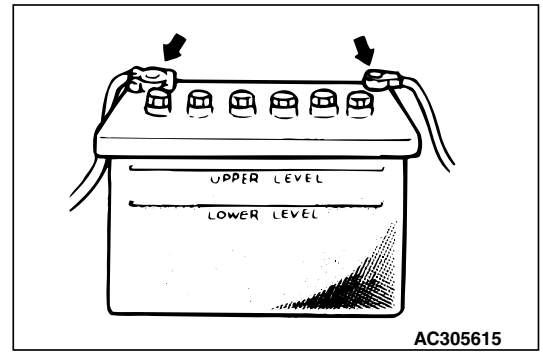
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Check the fluid level; if it is low, replenish the washer fluid at the up to MAX mark.
1. Windshield washer reservoir
2. Rear window washer reservoir

10. BATTERY CONDITION AND CONNECTIONS

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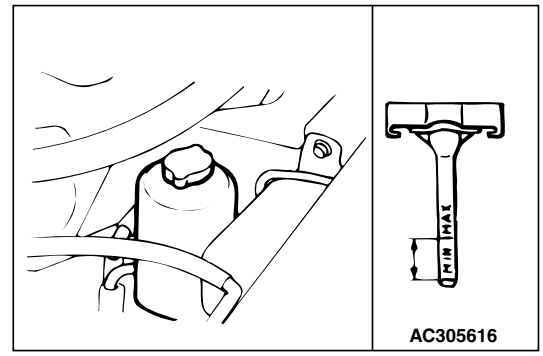


Inspect the battery connections. Verify that they are tightened.

NOTE:
Do not wipe the lubricant from the battery posts and cable clamps.

11. POWER STEERING FLUID LEVEL

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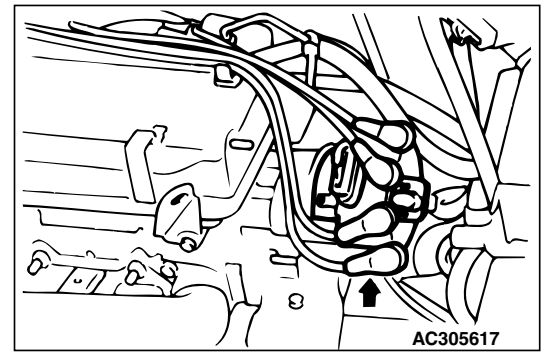


1. Check that the fluid level is between "MAX" and "MIN".
2. If the fluid is added, start the engine and turn the steering wheel from stop to stop several times to expel air from the system.

Specified gear oil: Automatic transmission fluid DEXRON II

12. ELECTRICAL WIRING

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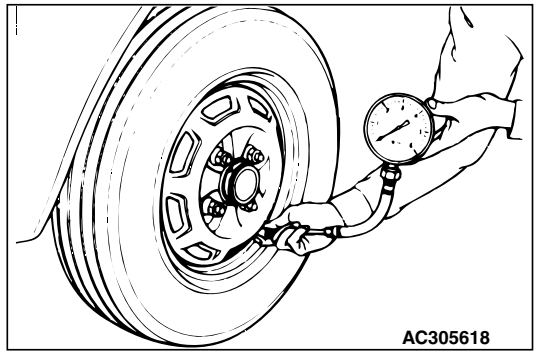


1. Each electrical wiring harness and connector
   (1) Check each harness to be correctly routed and securely clipped.
   (2) Confirm that all connections are tight.
2. Ignition cable
   Be sure that all ignition cables are firmly attached to the spark plugs, distributor cap (or crank angle sensor) and ignition coil.

UNDER VEHICLE

13. TYRE AND SPARE TYRE PRESSURES

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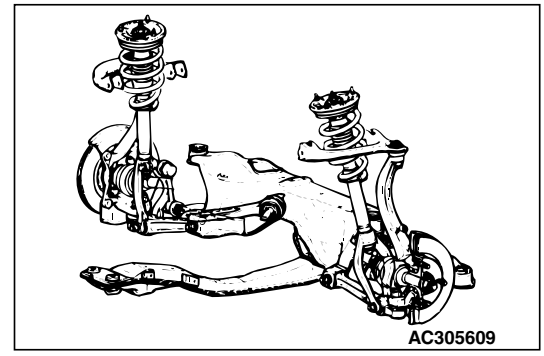
1. Tyre specification
   Check the correct tyre specification.
2. Tyre pressures
   Adjust each tyre pressure.

NOTE:
Recommended pressure is shown on the tyre pressure label.

3. Valve stem extensions
   Verify that the valve stem extensions are installed where necessary.
4. Install the wheel covers, wheel rings and hub caps.

14. SUSPENSION SYSTEM

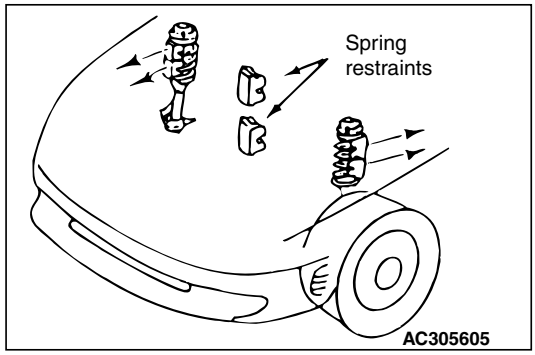
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Check to be sure that each installation bolt and nut is tightened. If split pins are used, make sure that they are properly installed.

1. Lower arm, Upper arm
2. Stabilizer bar
3. Strut assembly

REMOVE FRONT SPRING RESTRAINTS

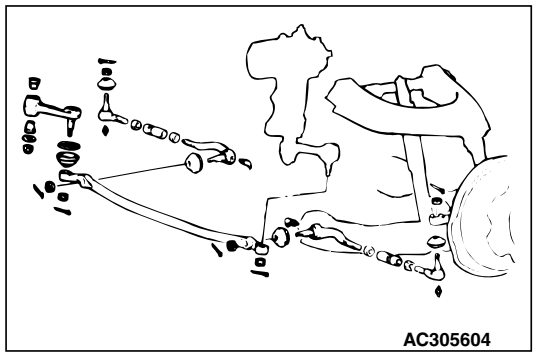


With the vehicle correctly positioned on the sub-frame contact points, and the suspension fully extended, remove the rubber restraints from the front springs.

⚠ CAUTION
It is very important that these restraints must be removed during predelivery-inspection. Failure to do so could cause ride and handling complaints.

15. STEERING LINKAGE AND SPLIT PINS

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1. Steering linkage retaining nuts and split pins
   Check visually and by feel that the steering linkage retaining nuts are correctly tightened and the split pins are correctly installed.
2. Tie rods and relay rod
   Check that the tie rods and relay rod of the steering linkage are not bent and that the tie rod end lock nuts are securely tightened.
3. Steering components
   (1) Check that each of the steering components is tightened.
   (2) Check the tie rod end, nuts and split pins for proper installation.
   (3) Check the condition of bellows-type dust seals.
4. Split pins
   Check the front axle nuts and rear wheel spindle nuts for split pins.

16. UNDER BODY

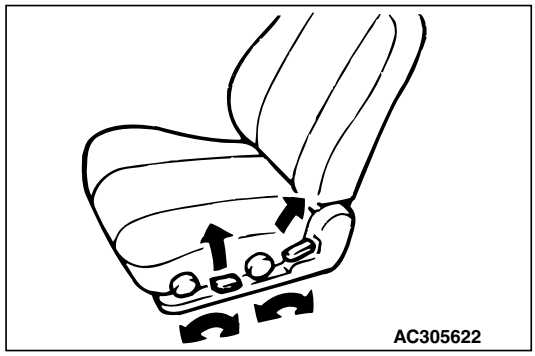
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Check under body and under body coating for damage.

BEFORE ROAD TEST

17. SEAT ADJUSTERS AND SEAT BACK LATCHES

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Check the operation of the various parts of the seats.
1. Mechanical adjusters of the seats
2. Operation of the latch for tilting the seatbacks forward and backward.

18. INHIBITOR SWITCH

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On models with an automatic transmission, be sure the engine starts in both "P" and "N" position, and does not start in other positions.

19. IDLE CONTROL KNOB

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Verify that the diesel engine revolution increases when the idle control knob is pulled out.

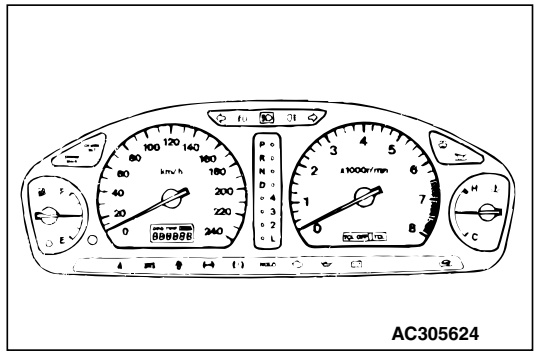
20. INSTRUMENT PANEL CONTROLS

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Check the operation of the following
1. Horn
2. Head lamps
3. Exterior and interior lamps
4. Instrument panel lamps
5. Instrument brightness control

21. METERS, GAUGES, WARNING LAMPS AND INDICATION LAMPS

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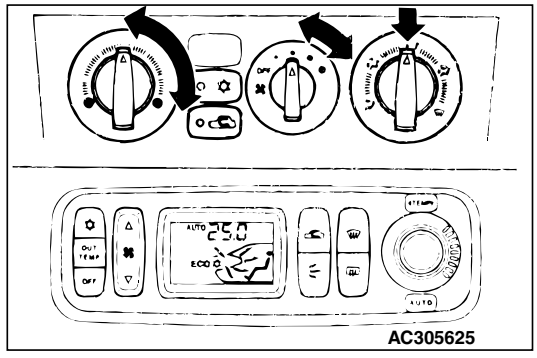

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1. Check the meters and gauges are functioning properly.
2. Check each indicator lamp and warning lamp functions properly.

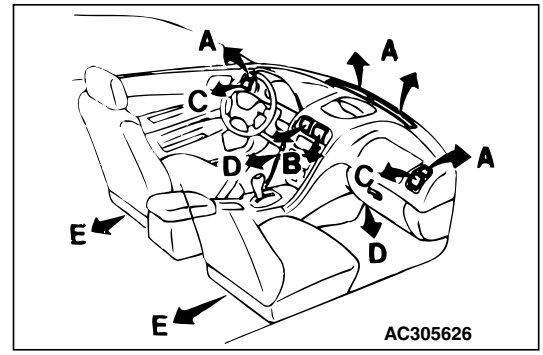
22. AIR CONDITIONING, HEATER AND DEFROSTER SYSTEM

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Check the systems for proper operation.


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1. Air conditioning
   (1) Operate the air conditioning system.
   (2) Operate the air conditioning light.
   (3) Operate the control lever in all ranges.
   (4) Operate the blower motor switch in all ranges.



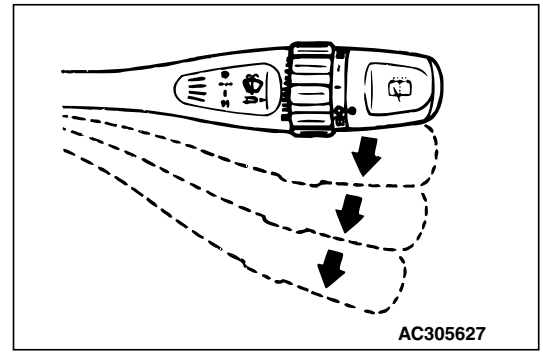
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2. Heater and defroster
   (1) After the engine has warmed up, turn on the heater.
   (2) Operate the blower motor switch in all ranges.
   (3) Move the control to "Defrost" position.

A: From front and side defroster
B: From centre ventilators
C: From side ventilators
D: From under the instrument panel
E: From under the front seat (some models only)

23. WIPERS AND WASHERS

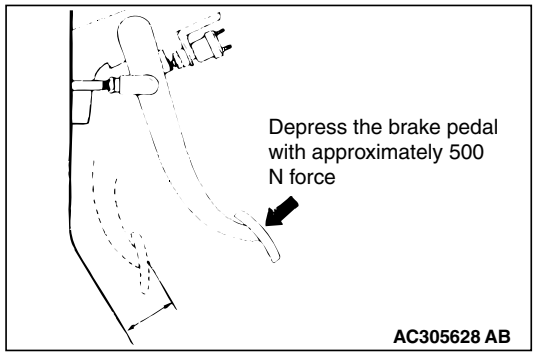
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AC305627

1. Front wiper and washer
   (1) Check operation of the front wipers in all ranges.
   (2) Check the aim of the front washer stream.
   (3) Check the wiper blade-stop positions.
   (4) Verify that the interval between cycles of wiping is shifted when timer knob is turned to any position.
   (5) Verify that the front wipers function by operating the washer switch.
2. Rear wiper and washer
   (1) Check the operation of the rear wiper.
   (2) Check the aim of the rear washer stream.
   (3) Check the wiper blade-stop positions.

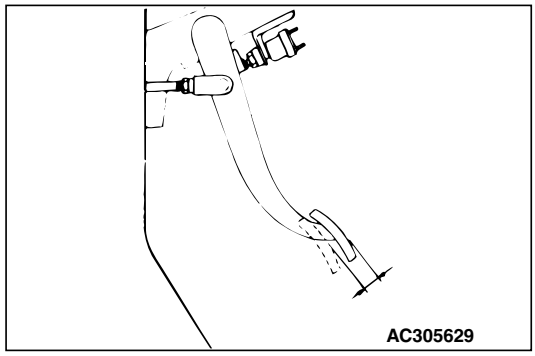
24. OPERATION OF SERVICE BRAKES AND PARKING BRAKES

M6010700800047



1. Service brakes
   (1) Turn up the carpet, etc under the brake pedal. Check the clearance between the brake pedal and the toeboard when the brake pedal is depressed. If the clearance does not meet the specifications, check for air in the system, brake fluid leakage, and/or a malfunction of the pedal itself.

   Clearance between the brake pedal and the toeboard: (From the surface of melting seat to the face of pedal pad)
   Standard value: 90 mm or more



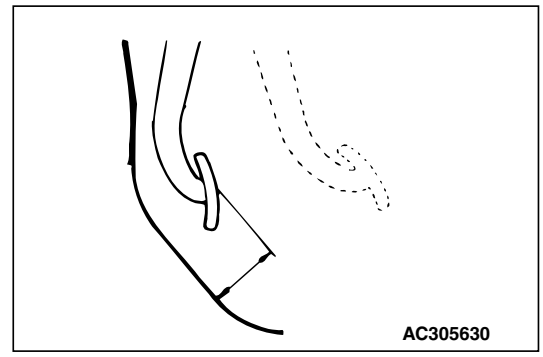
   (2) Verify correct brake pedal free play.

   NOTE: For inspection and adjustment of the brake pedal free play, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.
2. Parking brake
   Check the parking brake drag and lever travel.

   NOTE: For inspection of the parking brake lever, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

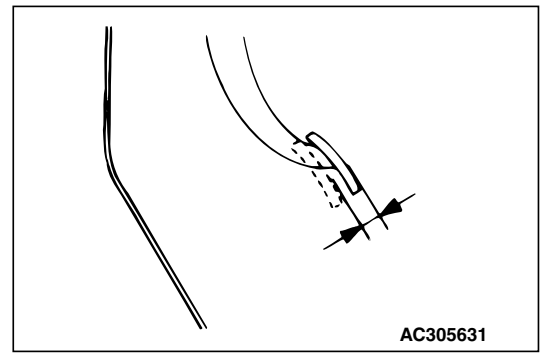
25. CLUTCH OPERATION

M6010700900044



1. Check the clutch operation in all driving ranges.
2. Turn up the carpet, etc under the clutch pedal. Check the pedal-to-toeboard clearance when the clutch is just disengaged.

   Clearance to toeboard when clutch disengaged: (From the surface of melting seat to the face of pedal pad)
   Standard value:
   114.3 mm or more <L.H. drive vehicles>,
   100 mm or more <R.H. drive vehicles>

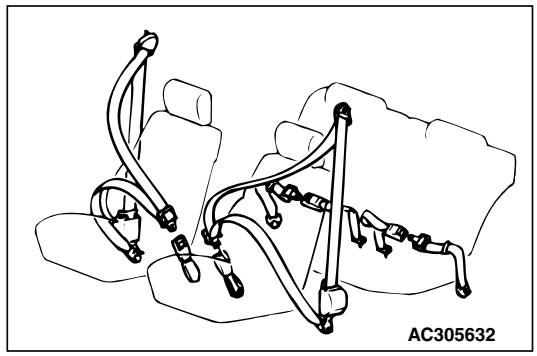


3. Verify correct clutch pedal free play.

   NOTE:
   For inspection and adjustment of the free play of the clutch pedal, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

26. OPERATION OF SEAT BELTS, SHOULDER BELTS AND RETRACTORS

M6010701000022

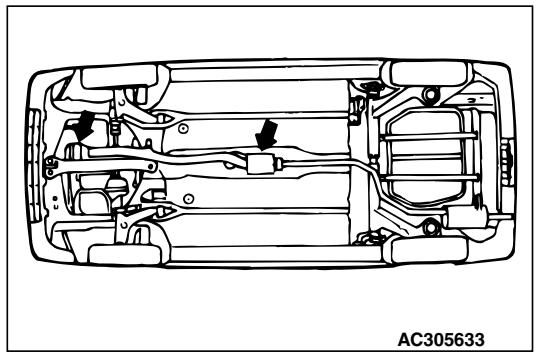

AC305632

1. Verify that the seat belt warning lamp operates properly.
2. Check all seat belts and harnesses to assure that they connect and hold properly.
3. Lean forward to check that the shoulder harnesses allow movement.
4. Check the condition of the belts and anchors.
5. Check for proper seat belt retraction.

ROAD TEST

27. ENGINE PERFORMANCE AND EXHAUST GAS

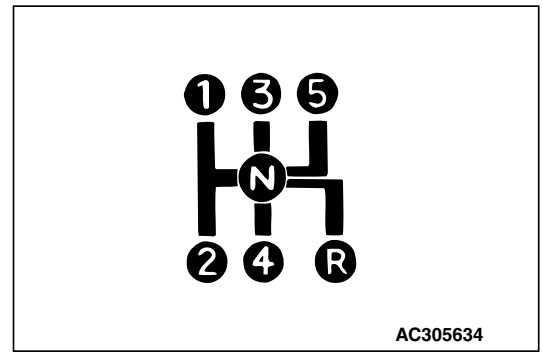
M6010800100023


AC305633

1. Engine performance
   Check the engine for proper performance and accelerator pedal for smooth operation.
2. Exhaust system
   (1) Check the exhaust system components for gas leaks.
   (2) Verify that no black smoking is emitted from the end of the exhaust pipe (diesel-powered vehicles).

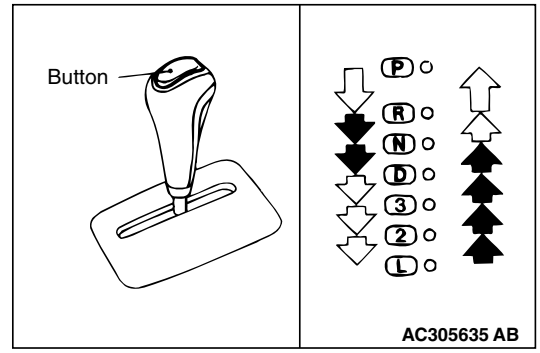
28. TRANSMISSION IN ALL RANGES

M6010800200020



AC305634

1. Manual transmission
   Check the transmission in all forward ranges and in reverse.



AC305635 AB

2. Automatic transmission
   (1) Make sure shift indicator lines up properly in all ranges.
   (2) Depress the accelerator completely to check that the manual kickdown is operating correctly.

(3) Stop the vehicle on a steep incline.
Put the automatic transmission in "P" position and slowly release the service brakes to see if "P" position lock holds. If it does not hold, the transmission requires further service.

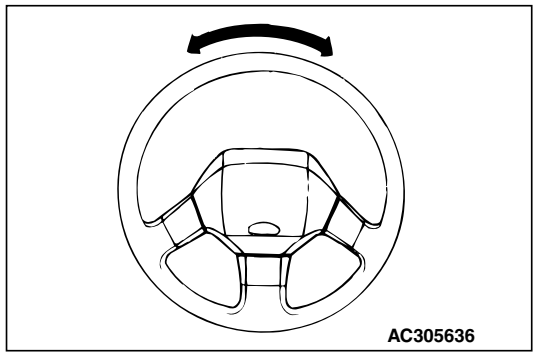
29. BRAKES

M6010800300027

1. Service Brake
Put the vehicle in gear and apply the brakes while the vehicle is in motion. Be sure brake operation is smooth and positive.
2. Parking Brake
(1) Stop the vehicle on a steep incline.
With the service brakes firmly applied, place the transmission in "N" position, and set the parking brakes.
(2) Slowly release the service brakes to see if the parking brakes will hold.

30. STEERING CONTROL

M6010800400024



1. Check for excessive play or looseness.
2. Check the steering wheel centre.

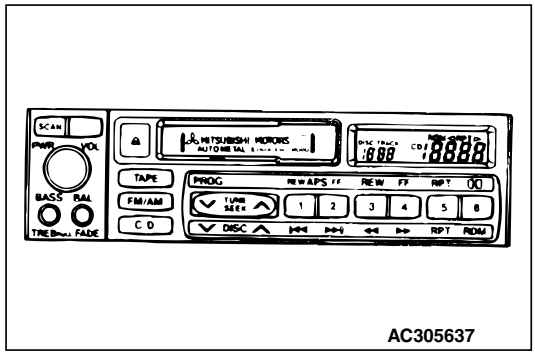
31. VIBRATION AND RATTLES

M6010800500021

1. Locate squeaks, rattles and unusual vibrations.
2. Verify that no noise occurs from the engine, transmission, axle and body.

32. ELECTRICAL EQUIPMENT

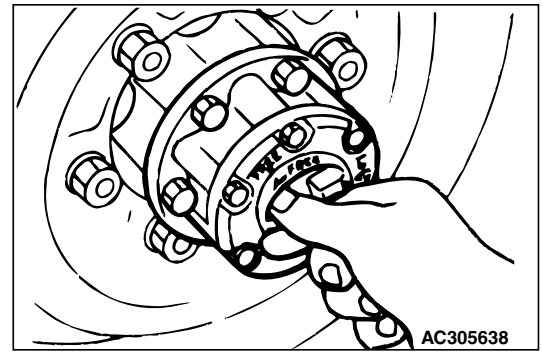
M6010800600028



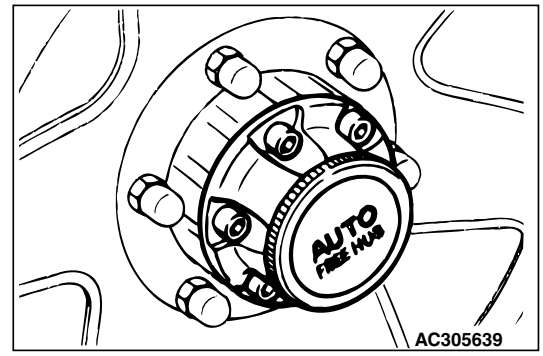
1. Radio
Tune the radio to a local broadcasting station and check the following:
(1) Operate the volume, tone, balance and fader controls, etc.
(2) Pull out the pushbuttons, dial another station and set each pushbuttons.
(3) Operate the AM/FM switch.
2. Tape player
Insert a cassette tape in the tape player and check as follows:
(1) Check the operation of the tape feeder and rewind.
(2) Check the ejection.
(3) Check the operation of volume, tone, balance and fader controls, etc.

33. FREE WHEELING HUB

M6010800700025



1. Manual free wheeling hub
Verify that the revolution effort of wheel is heavier at the "LOCK" position than at the "FREE" position with the front wheels raised.

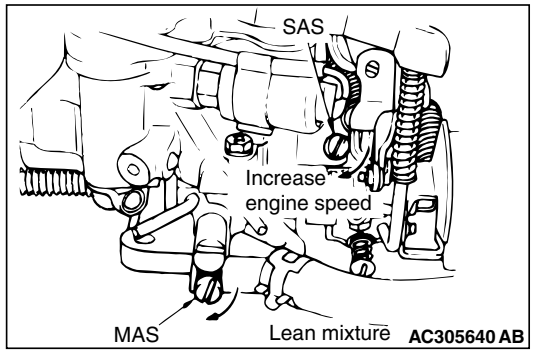


2. Auto free wheeling hub
(1) Shift the transfer lever from "2H" to "4H", and start the vehicle. Check that the vehicle is changed to the four-wheel drive.
(2) Shift the transfer lever from "4H" to "2H", and drive the vehicle in the reverse direction (or in the forward direction if the vehicle has been driven in reverse direction) for 1 or 2 meters. Check that the vehicle is changed to the rear-wheel drive.

AFTER ROAD TEST

34. IDLE SPEED

M6010900100020

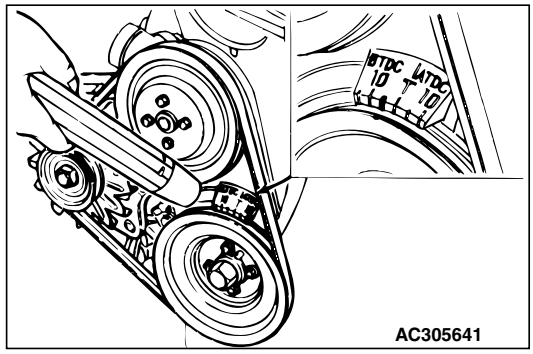


Check the engine idle speed.

NOTE: For specific idle speed adjustment procedure, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

35. IGNITION TIMING

M6010900200027

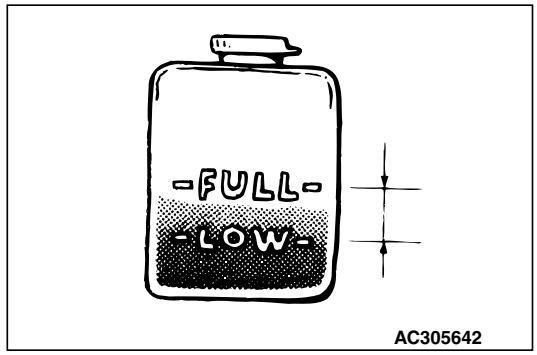


Check the ignition timing. Except MPI vehicles with crankshaft-mounted crankshaft angle sensor.

NOTE: For the inspection and adjustment of the ignition timing, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

36. RADIATOR COOLANT LEVEL

M6010900300024

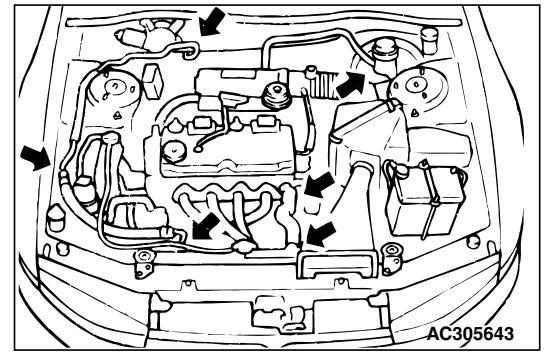


1. Check that the coolant level in the reserve tank is at or above "LOW" mark at normal engine operating temperature. And check cooling system for leaks.
2. Check that the coolant concentration is 30% to 60%.

⚠ CAUTION
Do not remove the radiator cap while the cooling system is under pressure.
When removing the radiator cap, be careful of steam and boiling water. Add coolant only to the reserve tank if it is required.

37. HOSES, FLUID LINES AND CONNECTIONS LOCATED UNDER HOOD

M6010900400021



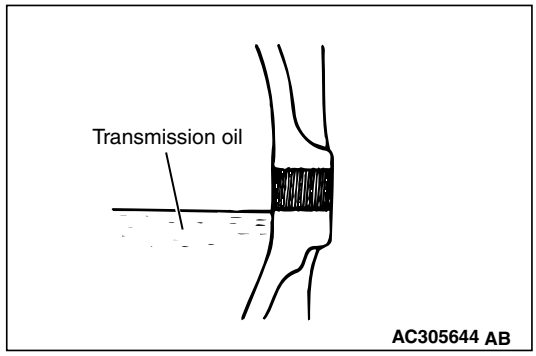
1. Check all brake, fuel, power steering and air conditioner lines and connections; verify proper routing, check connections for leaks, tighten loose connector as required.
2. Inspect routing and connections of all vacuum, and radiator and heater houses.

⚠ CAUTION
Remember that the air conditioner system is under pressure.

NOTE:
Keep in mind that an oily residue around an air conditioner connector does not necessarily indicate a leak. Oil is used to lubricate fittings during assembly. Be sure lines are not twisted or kinked.

38. MANUAL TRANSMISSION AND TRANSFER (4WD) OIL LEVEL

M6010900500040

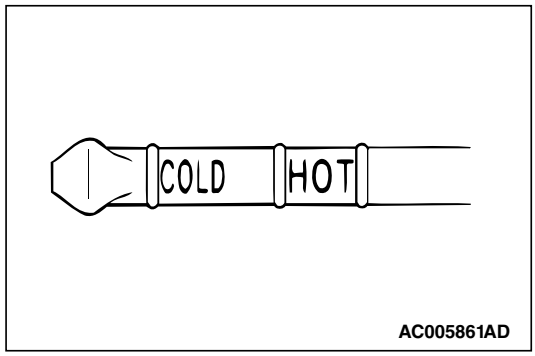


1. Remove the filler plug.
2. Check the oil level. If the oil level is at or slightly below the filler hole, it is in satisfactory condition.
3. If the level is low, replenish the transmission and transfer case with fresh oil by using a lubricator.

   NOTE: For the specified oil, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

39. AUTOMATIC TRANSMISSION FLUID LEVEL

M6010900600047



1. Remove the dipstick and check the fluid level.
2. Fluid level is okay if it is in the specified range as illustration at normal engine operating temperature.
3. If the level is below the lower notch, replenish fluid until the level reaches the upper notch.

   Automatic transmission fluid: DIA QUEEN ATF SP III

⚠ CAUTION
Do not overfill.

40. ENGINE, TRANSMISSION, STEERING GEAR BOX AND DIFFERENTIAL FOR LEAKS

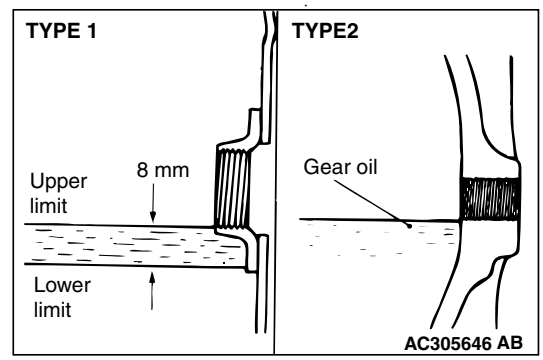
M6010900700022

Check the engine, transmission, steering gear box and differential for oil leaks.

41. FRONT AND REAR DIFFERENTIAL OIL LEVELS

M6010900800029

1. Remove the filler plug.
2. Check the oil level. If the oil level is at or slightly below the filler hole, it is in satisfactory condition.



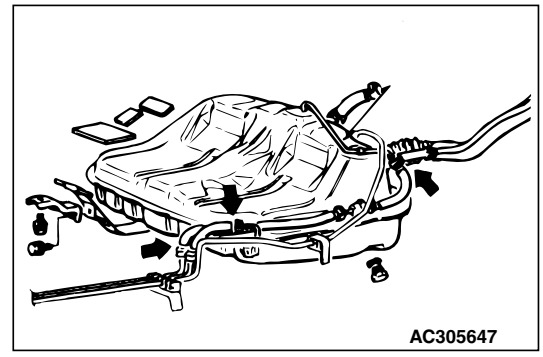
Type 1 only: Remove the filler plug, and check the gear oil level. Check that gear oil level is not 8 mm below the bottom of filler plug hole.

3. If the level is low, replenish the front and/or rear differential with fresh oil by using a lubricator.

   NOTE:
   For the specified oil, refer to GROUP 2, Periodic Inspection and Maintenance P.2-3.

42. HOSES, FLUID LINES AND CONNECTIONS LOCATED UNDER VEHICLE

M6010901000026

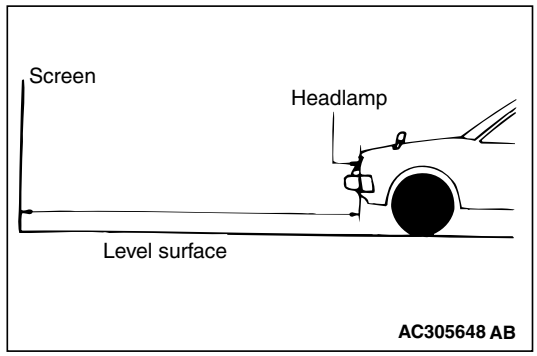


1. Check all hoses, fluid lines and connections for leaks.
2. Check all hoses and fluid lines for proper routing away from sharp edges and moving components.

FINAL STEPS

43. HEADLAMP AIMING

M6011000100020

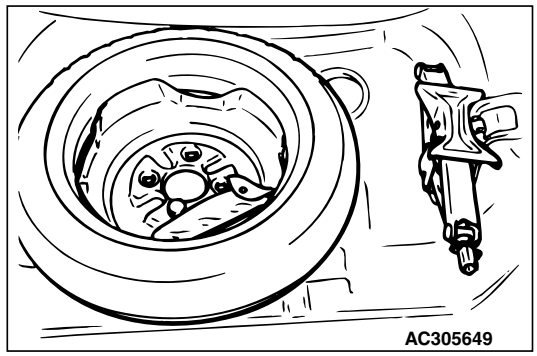


Check condition for headlamp aiming.

NOTE:
For headlamp aiming procedures, refer to the Workshop Manual for that model.

44. EQUIPMENT

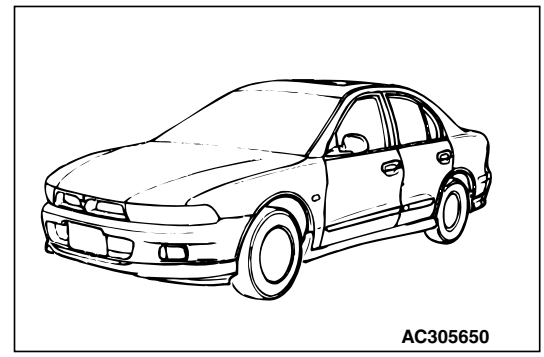
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Check the installation of the various equipment.
1. Floor mats
2. Spare tyre
3. Jack, jack handle and tool set

45. EXTERIOR AND INTERIOR

M6011000300024



Finally check and clean the exterior and interior.
1. Wash the vehicle to remove all traces of road grime and other dirt on the vehicle as a result of new vehicle preparations.
2. Clean exterior and interior glass surface.
3. Remove all protective covers.
4. Remove undercoat overspray, excess window sealer, and excess weatherstrip adhesive.
5. Verify that the secondary key can not unlock the glove box and tailgate/boot lid (if so equipped).
6. Remove shipping and inspection stickers.

46. OWNER INSTRUCTIONS

M6011000400021

1. Verify that the owner's manual and service booklet is in the glove box.
2. Place the spare keys in envelope in the glove box before delivery.